

Figure 1

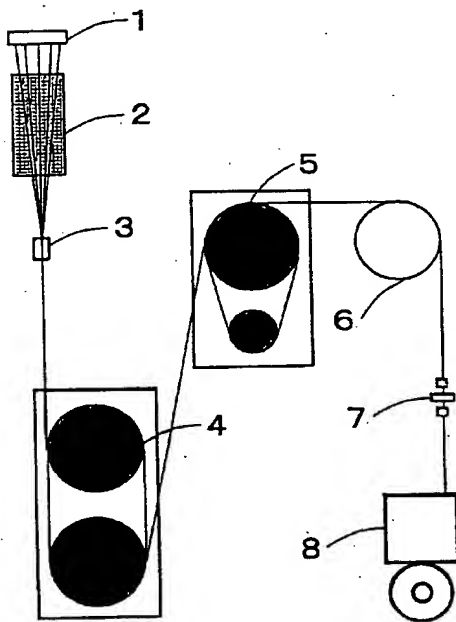


Figure 2

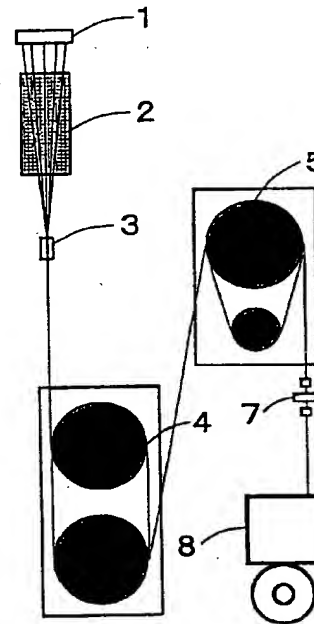
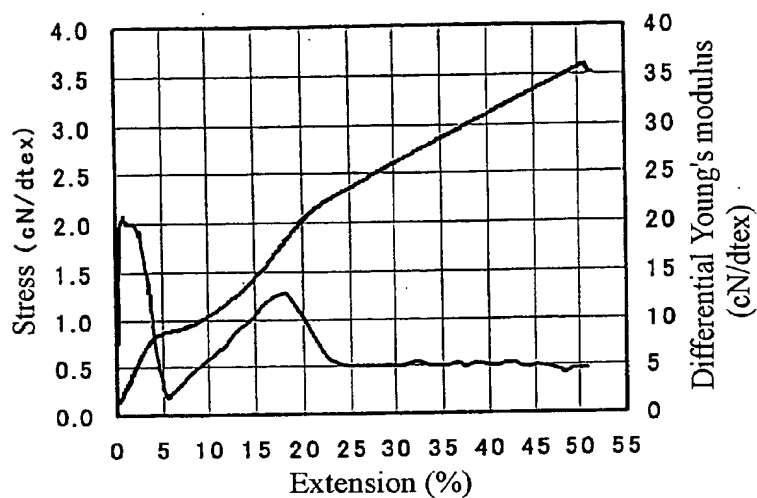
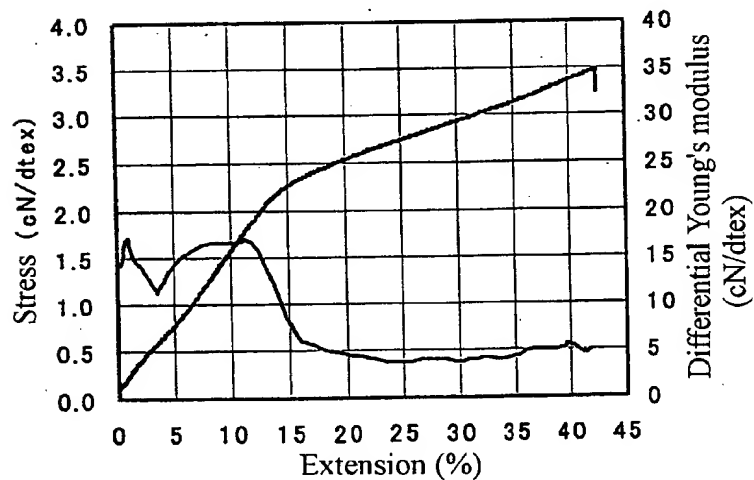


Figure 3



Polyester yarn of this invention (Example 1)

Figure 4



Polyester yarn outside scope of this invention
(Comparative Example 4)